

# CLAIMS

1. Packing with a tear aid and sealed edges, made from a film-like laminate material, characterised in that the film-like laminate material is multilayer and at least one material layer of the laminate material has no weakened zones and at least one material layer of the laminate material has weakened zones and the weakened zones on the packing lie at least partly in the area of the filling cavity.
2. Packing according to claim 1, characterised in that the weakened zones on the packing lie in a line and preferably in a line, in the area of an edge border or sealed edge border.
3. Packing according to claim 1, characterised in that the weakened zones on the packing lie in the area of an edge border or sealed edge border and/or in the area of laminate material forming two or more layers above each other due to sealing and/or folding.
4. Packing according to claim 1, characterised in that the packing has longitudinal edge borders or sealed edge borders and transverse edge borders or sealed edge borders and the weakened zones are arranged in an area of a transverse edge border or sealed edge border and parallel to this transverse edge border or sealed edge border.
5. Packing according to claim 1, characterised in that the weakened zones are cut sequences or a multiplicity of individual cuts arranged in parallel, and preferably the cut direction of the individual cuts or cut sequences runs in the proposed tear direction.
6. Laminate material for production of the packing according to claim 1, characterised in that the

laminate material is film-like and multilayer and at least one material layer of the laminate material has no weakened zones and at least one material layer of the laminate material has weakened zones and the weakened zones on the packing made from the laminate material lie in the area of the sealed edges and/or in the area where the laminate material forms two or more layers above each other due to sealing or folding.

7. Process for production of a packing with a tear aid and with sealed edges made from a film-like laminate material according to claim 1, characterised in that to produce the film-like laminate material at least one first material layer is printed, and to achieve weakened zones weaknesses are applied to the first material layer, and on the first material layer is applied at least one second material layer which has no weakened zones, and the resulting laminate material is processed into packings where the weakened zones on the packing lie at least partly in the area of the filling cavity.
8. Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterised in that to produce the film-like laminate material at least one first material layer is printed, and to achieve weakened zones, the weaknesses are applied to the first material layer before the application of printing ink, between two applications of printing ink, or after the application of printing ink.
9. Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterised in that at least one first material layer containing weakened zones is connected with at least one second material layer which has no weakened zones by mutual adhesion to

form the laminate material, or that on at least one first material layer the second material layer which has no weakened zones is applied by extrusion coating, or that the second material layer which has no weakened zones is applied as a lacquer or lacquer coating.

10. Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterised in that the first material layer containing weakened zones is connected with the second material layer which has no weakened zones by mutual adhesion to form the laminate material, or that on the first material layer the second material layer which has no weakened zones is applied by extrusion coating, or that the second material layer which has no weakened zones is applied as a lacquer or lacquer coating.
11. Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterised in that to produce the film-like laminate material, at least on one first material layer to create weakened zones weaknesses are generated mechanically, preferably by cutters, punch cutters or needles or by energy-rich radiation, preferably laser beams or electron beams.
12. Use of the packing with a tear aid and with sealed edges from a film-like laminate material according to claim 1 to hold liquid, pasty, powdery, granulated or solid fillings.